

Receiving Report

Date: 11/4/07

Batch No: M117328

Supplier: MANNUM

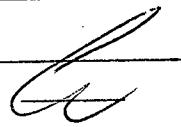
Dart P/O: 13787

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin:

Date: 11/4/07

Location:

Received/Costing:

Initial: 

Purchase Order Receipt Listing

Page 1 of 1

Thursday, April 07, 2011 8:38:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13787 Receipt Dates from 4/7/2011 to 4/7/2011 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-MAR001	Marmon/Keystone Canada Ltd.									
PO13787	1		M6061T6T0.500W.0 f 58		4/6/2011	4/7/2011	108.0000	\$2.20	0.0000	0	\$237.60
CAD	No		6061-T6 RD Tube f .500 x.058W 117328			108.0000	DESJ02		\$237.60	0.0000	0
	2		M6061T6T0.625W.0 f 65		4/6/2011	4/7/2011	24.0000	\$2.95	0.0000	0	\$70.80
	No		6061-T6 RD Tube f .625 x.065W 117328			24.0000	DESJ02		\$70.80	0.0000	0
	3		M303R0.750 f 303 Round Bar 0.750 f 117328		4/6/2011	4/7/2011	60.0000	\$4.29	0.0000	0	\$257.40
	No		303 Round Bar 0.750 f 117328			60.0000	DESJ02		\$257.40	0.0000	0
	4		M304TR0.250W.049 f 304 Seamless Tubing f .250 x .049w 117328		4/6/2011	4/7/2011	20.0000	\$0.49	0.0000	0	\$9.80
	No		304 Seamless Tubing f .250 x .049w 117328			20.0000	DESJ02		\$9.80	0.0000	0
	5		M304TR0.625W.049 f 304 RD Tube 0.625 x f .049 Wall 117328		4/6/2011	4/7/2011	20.0000	\$1.35	0.0000	0	\$27.00
	No		304 RD Tube 0.625 x f .049 Wall 117328			20.0000	DESJ02		\$27.00	0.0000	0

Total Received Quantity:	232.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$602.60
Total Balance Due Quantity:	0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE..: 1
Order : 1100338
Date..: 04/05/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.
Ordered	Description		G. Dulude	13787
01 108 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00008322 Total... CL 1104107	rev: 01/11 GD		
02 24 /FT	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00007882 Total... CL 1104107	9 Total... 9	24/FT 24/FT	108/FT 108/FT
03 60 /FT	STAINLESS ROUND BAR SBR .750 CD 303 Cust. part#: M303R0.750 HT#.....: 6WT3 Total... CL 1104107	5 Total... 5	60/FT 60/FT	24/FT 24/FT
04 20 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/4 X .049 A213 STS .250 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.250W.049 HT#.....: YT0035 Total... CL 1104107	1 Total... 1	20/FT 20/FT	20/FT 20/FT
05 20 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.625W.049 HT#.....: YT1770 Total... CL 1104107	1 Total... 1	20/FT 20/FT	20/FT 20/FT

No. of Bdls/Pieces

2 / 0

Total Weight.....

111

Customers.: _____



A Marmon Distribution Services / Berkshire Hathaway Company

KAISER
ALUMINUM
FABRICATED PRODUCTS

*Best in
Glass*

CERTIFIED TEST REPORT<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-11349-2		AT/5.058/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
205589	002	06/07/2010	F00008322	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAWBAAFFHKNS:	WIDTH:	LENGTH:		
326.000 LB	286.000 PCS	204875			12.000 FT		
SHIP TO:				SOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 1 of 2

Nathaniel Stevens
ATS .500 .058 D6061

T6

MARMON / KEYSTONE	
Q.C. REVIEWED	
DATE	INITIAL
8/27/10 JA	



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

S wlo4lo7

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Nathaniel Stevens

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002



*Bent in
Gloss*

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAI SER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.065"; Round Ø
AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

S. Ulloa/02

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Christopher J. Garcia

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001
Q. C. REVIEWED



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

582 760 CD 303

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

Certificate: 576001 4 Mail To:
 MARMON KEYSTONE CANADA, INC.
 Customer: 007080 004 720 STRATHEARNE AVENUE
 HAMILTON, ON L8H7N8

Ship To:
 MARMON KEYSTONE CANADA, INC.
 720 STRATHEARNE AVENUE
 HAMILTON, ON L8H7N8

Date: 8/03/2010 Page: 1

Steel: 303
 Finish: CD

Your Order: VN6958

NAS Order: IN 0095152 02

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1B, ASTM A484/08
 AMS 5640U TYPE 1, QQS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.
 EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
 FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

J. Ward

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BC9997 1		.7500		944	144.00	2	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	AL	C	CB	CO	CR	CU	MN	MO	N
GWT3	US	.0030	.0575	.0150	.1500	17.6450	.3860	1.6990	.2115	.0524
	NI	P	S	SI	TI					
	8.5985	.0290	.3780	.5400	.0020					

MECHANICAL PROPERTIES

Product Id	R	L	188.00	85.84	114.68	43.76	32.65	MARMON / KEYSTONE Q.C. REVIEWED DATE INITIAL <i>[Signature]</i>
BC9997 1								

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

8/03/2010



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER:MARMON/KEYSTONE CANADA INC				CERTIFICATE NO.:2010-3-5-A-1								
P.O.NO.:MN6679				ORDER NO.:2010-03-005-A								
COMMODITY: STAINLESS STEEL SEAMLESS TUBING				GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L								
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.				HEAT NO.: YT0035 <i>8/10/10</i>								
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.026	0.84	0.039	0.004	0.42	8.09	18.16				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥205	≥515	≥35	OK	OK	71	OK (DRILLED HOLE)
0.250	0.028	20	P10-5-9	250	152	325	665	53.5	OK	OK	71	OK (DRILLED HOLE)
0.250	0.035	20	Z10-4-137	250	184	380	685	58.0	OK	OK	74	OK (DRILLED HOLE)
0.250	0.049	20	P10-4-160	150	145	305	675	54.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO.,LTD <i>Dingwei Ju</i> MANAGER OF QUALITY ASSURANCE DEPARTMENT						

Q.C. Reviewed
As 08/20/10



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/1/31

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2010-10-10-B-3						
P.O.NO.:BN7167						ORDER NO.: 2010-10-010-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: AT1770						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr	COPPER			
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.023	0.85	0.039	0.003	0.43	8.08	18.15				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.625	0.049	20	10-11-233	50	138	390	690	54.0	OK	OK	75	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213-09b/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-08 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-11-01-79						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.					QC REVIEWED MAR 14 2011 MH	
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD						
MANAGER OF QUALITY ASSURANCE DEPARTMENT												



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011
PO Print Date 4/5/2011

Page Number 1 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

m 117328

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
(C) 11/04/05

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.500W.058 <i>C 11/04/07 014</i>	6061-T6 RD Tube .500 x.058W	4/6/2011	108.00 ✓ TST ground Yes f		\$2.2000	\$237.60
2	M6061T6T0.625W.065 <i>C 11/04/07 014</i>	6061-T6 RD Tube .625 x.065W	4/6/2011	24.00 ✓ TST ground Yes f		\$2.9500	\$70.80
3	M303R0.750 <i>C 11/04/07 028</i>	303 Round Bar 0.750	4/6/2011 Yes	60.00 ✓ TST ground f		\$4.2900	\$257.40

Special Inst: material: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS
4082 OR
QQ-A-200/8 OR QQ-A-225/8

Special Inst: MATERIAL AS ABOVE

Special Inst: MATERIAL: AISI 303 SS ROUND
BAR AS PER ASTM A582
NOTE: 304/316 NOT ACCEPTABLE



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011
PO Print Date 4/5/2011

Page Number 2 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

4	M304TR0.250W.049 <i>CL11104107</i>	304 Seamless Tubing .250 x .049w	4/6/2011	20.00	TST ground	\$0.4900	\$9.80
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Yes f

Special Inst: MATERIAL: AISI 304/316 SS
SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME
SA213 OR ASTM A269

5	M304TR0.625W.049 <i>CL11104107</i>	304 RD Tube 0.625 x .049 Wall	4/6/2011	20.00	TST ground	\$1.3500	\$27.00
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Yes f

Special Inst: MATERIAL AS ABOVE

PO Total: \$602.60

**MATERIAL CERTIFICATION
REQD UPON DELIVERY**

Change Nbr: 2

Change Date: *U* 4/5/2011

CL
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

TRANSMISSION VERIFICATION REPORT

TIME : 04/05/2011 06:59
NAME :
FAX :
TEL :
SER. # : F9N212739

DATE, TIME	04/05 06:58
FAX NO./NAME	14506414357
DURATION	00:00:30
PAGE(S)	02
RESULT	OK
MODE	STANDARD ECM



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 4232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE..: 1
 Date.: 4/04/11
 Quotation number.: 1-609814

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship Via F.O.B
 TST OVERLAND #222212 BOUCHERVILLE

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

Territory: 16A
 Telephone: 613 632 9577
 Fax.....: 613 632 1053

ON CAN K6A 1K7

Salesperson Your Reference No.
 G. Dulude

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Voici les prix pour les items que nous pouvons fournir pour ta demande. Bonne journee!			
Line - 1 108 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .058 D6061 stock en lgrs de 12'	1	2.200/FT 237.60
Line - 2 24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .625 .065 D6061 stock en lgrs de 12'	1	2.950/FT 70.80
Line - 3 60 FT	STAINLESS ROUND BAR A582 SBR .750 CD 303 stock en lgrs de 12' random	1	4.290/FT 257.40
Line - 4 20 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, O.D.320G STS .250 .049 304L stock	1	.490/FT 9.80
Line - 5 20 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, O.D.320G STS .625 .049 304L m304TR0625W.049 stock	1	1.350/FT 27.00
Line - 6 40 FT	STAINLESS STEEL WELDED TUBE STW 1.250 .120 304L Disponible en tube soude seulement. Stock	1	5.750/FT 230.00
Continued on next page...			

Taxes applicables: En sus/ All applicable taxes Extra:
 Tarifs douaniers/ Duty

Montant total/
 Total Amount...:

Poids total/
 Total weight....:

Les prix soumis sont en fonds canadiens sauf si précise autrement/
 All prices quoted in Canadian Dollars unless otherwise stated.



Services de distribution Marmon/La société Berkshire Hathaway



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 4232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE..: 2
 Date.: 4/04/11
 Quotation number.: 1-609814

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
	Energy Surcharge		12.81

Taxés applicables: En sus/ All applicable taxes Extra:
 Tarifs douaniers/ Duty

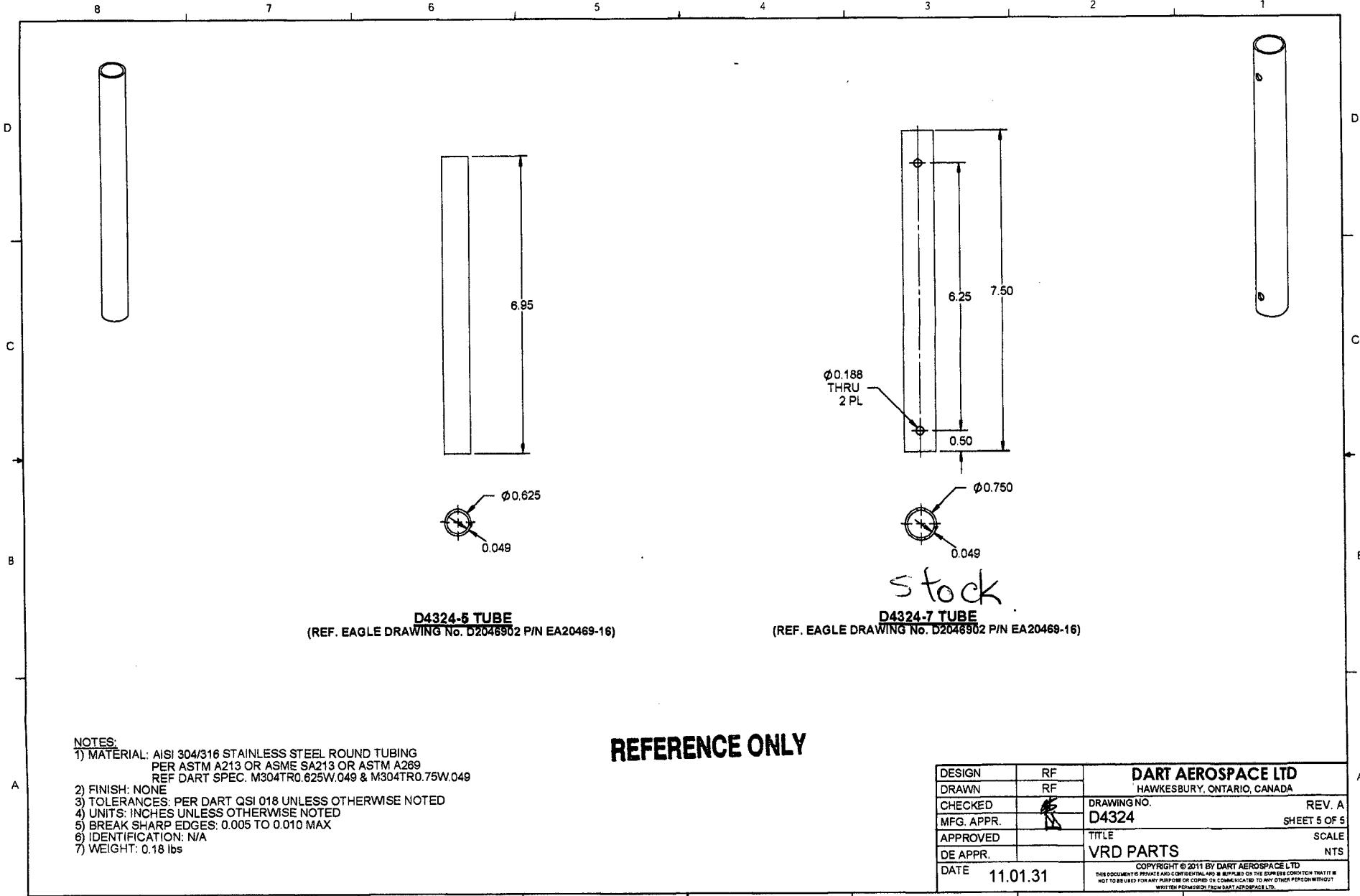
Montant total/
 Total Amount...: 845.41

Poids total/
 Total weight...: 169.7 lbs

Les prix soumis sont en fonds canadiens sauf si précise autrement/
 All prices quoted in Canadian Dollars unless otherwise stated.



Services de distribution Marmon/La société Berkshire Hathaway



M1010B0.500X03.000	8.16	0	0
M1010R0.375	0.36	1	0
M1018TR1.250W.109	3.684210526	14.21	0
M12883/45-01	2	4	4
M174B0.500X02.000	9.11E-02	57.6	20
M174B1.250X02.000	12.0219621	18.4	20
M174B1.500X02.250	1.402270526	35.8333	20
M174B2.000X01.500	2.412105263	9	12
M174PH-H900B3.937X4.75	15.00432316	17	8
M174PH-H900R1.000	83.47729118	0	4 36ft + 710.10248 - 10117 mag.
M174PH-H900R1.375	88.09978947	30.13	4
M2024T3A1.0 X 1.0 X.125	0.2	9.25	0
M2024T3A1.50X2.00X.125	3.16E-07	11.5	0
M2024T3S.040	314.0853632	130.5	64
M22759/16-229	1.211594737	200	100
M2650-6	27.84286749	56	30
M303B0.750X1.500	0.91473457	32	6
M303B1.000X03.000	0.857	1.282	0 12ft mag.
M303B1.000X2.000	1.828604737	15	6
M303B1.500X03.000	0.121647368	2.8	6 12ft mag.
M303B2.000X1.750	3.639591579	10.6	10
M303H0.625	0.315789474	0	0
M303R0.313	6.14E-02	20.15	12
M303R0.375	5.159210526	32.131	12 M3011TR0.250X.049 120ft
M303R0.500	3.697817432	72.5	20
M303R0.750	91.70794758	65.21	60 60ft man.
M304B0.500X2.500	432.8296053	22	12
M304EX0.75-16F	195.8418653	530.0526	192
M304R1.00	8.210526316	0	0
M304R0.750	47.31431579	45.94	24 60ft man.
M304S12GA	64.63530015	156	32
M304TR0.375W.035	3.16E-02	24.25	6 man
M304TR0.375W.065	8.72E-02	10	12 M304T.625X.49 wall x 20ft
M304TR0.675W.091	40.35255263	115.583	40
M304TR0.750W.065	1.212994737	40.5	24 man
M304TR1.000W.049	0.402610421	19.66	24 M304TR1.0250W.125X 40
M304TR1.125W.065	4.842105263	20	12
M304TS0.500W.049	35.13900169	3.0736	200
M304TS0.750W.049	119.0176236	37.9252	120
M39029/63-368	180	165	5
M39029/64-369	60	40	10
M4130NB0.500X03.000	46.6	-7.11E-15	40
M4130NR0.375	0.293157895	9.75	0
M4130NR0.750	1.89E-02	12.92	6
M4130NT0.500W.049	10.27789474	81.84	10
M4130NT0.750W.049	57.493	85.23	30
M4130NT1.000W.049	1.120723684	20.96	12

M4130NT1.000W.120	0.957684211	1.22	12	12 ft
M6061T6A.750W0.625	1	0	0	
M6061T6A1.000W.125	18.88032159	34.75	0	
M6061T6B0.250X06.000	5.068368421	5.5	12	12 ft mag.
M6061T6B0.375X00.750	3.871310526	9.65	12	
M6061T6B0.375X03.000	0.377878947	14.18	6	
M6061T6B0.500X05.000	28.41213684	18	12	
M6061T6B0.500X06.000	21.61024211	42	24	
M6061T6B0.750X00.250	5.618526316	16.292	12	
M6061T6B0.750X00.750	0.49820632	5.58	24	24 ft mag.
M6061T6B0.750X01.500	17.80192881	61.68	24	
M6061T6B0.750X03.000	2.28E-02	49.58	20	
M6061T6B00750X00.125	19.94356316	76.35	80	
M6061T6B1.000X02.000	6.822694737	37.6	40	24 ft mag.
M6061T6B1.000X02.500	7.97E-02	35.08	12	TW. man x 200ft
M6061T6B1.000X04.000	56.94618421	53.16	12	6061TS.750X.065 weel
M6061T6B1.000X06.000	2.325987994	12.5	6	
M6061T6B1.000X12.000	19.78970526	18.5	12	M6061T6T0.625 W.065 x 80 ft
M6061T6B1.000X15.000	4.851052632	15	24	
M6061T6B2.000X01.250	16.06218418	49	20	
M6061T6B2.000X04.500	2.495783684	11	6	M6061T6T1.000X.065 weel x 80 ft
M6061T6B2.500X01.500	0.304855789	36	12	
M6061T6B2.500X03.500	0.919034268	8.5	8	
M6061T6B30000X01.500	3.109783211	17.5	20	
M6061T6H1.000	0.260105263	16.45	12	
M6061T6R0.625	47.34117368	0	30	
M6061T6R0.750	21.76646316	24.463	40	48 ft mag.
M6061T6R1.000	1.745663158	19.416	12	
M6061T6R1.500	4.27E-02	10.58	2	
M6061T6T0.250W.035	1.05E-07	6.75	10	
M6061T6T0.3125W.058	18.04612019	153.497	100	100 TW.
M6061T6T0.375W.035	11.73418352	231.5	100	
M6061T6T0.500W.035	14.49843684	203.5	100	
M6061T6T0.500W.049	6.616336842	393.667	100	
M6061T6T0.500W.058	101.9984211	141.5	80	100 mag.
M6061T6T1.000W.188	28.56362466	36.375	40	
M6061T6T1.500W.125	3.026315789	34.5	12	
M6061T6T1.750W.065	1.956842105	29.415	12	
M6061T6T3.500W.375	15.65789474	0	0	
M6061T6T5.000W.125	5.757889474	23.75	6	
M6061T6TR4.0X2.0W125	19.80520526	25	6	
M6061T6TS0.750W.062	93.23215263	134	100	
M7075T6B1.000X1.000	0.492284592	12	10	
M7075T6B1.500X1.500	0.221021053	16	6	
M7075T73B4.000x4.000	3.856142105	20.281	6	
M7075T73R1.000	12.06289474	40.615	6	
M7885/2-4-3	12	542	80	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011

PO Print Date 4/5/2011

S/O 1100338 c/o 4/05

Page Number 1 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B SX9
CA

Contact Name	Buyer	Chantal Levoie
Vendor Phone 800 361 8142	Requisition Nbr	
Vendor Fax 450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	4/6/2011	108.00	TST ground	\$2.2000	\$237.60
				Yes	f		
		Special Inst:	material: 6061-T6 OR 6061-T62 TUBING PER WW-T-70D/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-325/8				
2	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	4/6/2011	24.00	TST ground	\$2.9500	\$70.80
				Yes	f		
		Special Inst:	MATERIAL AS ABOVE				
3	M303R0.750	303 Round Bar 0.750	4/6/2011	60.00	TST ground	\$4.2900	\$257.40
				Yes	f		
		Special Inst:	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE				

4/5/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011
PO Print Date 4/5/2011

Page Number 2 of 2

Order From:
MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name
Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

4	M304TR0.250W.049	304 Seamless Tubing .250 x .049w	4/6/2011	20.00	TST ground	\$0.4900	\$9.80
---	------------------	-------------------------------------	----------	-------	------------	----------	--------

Yes f

Special Inst: MATERIAL: AISI 304/316 SS
SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME
SA213 OR ASTM A269

5	M304TR0.625W.049	304 RD Tube 0.625 x .049 Wall	4/6/2011	20.00	TST ground	\$1.3500	\$27.00
---	------------------	----------------------------------	----------	-------	------------	----------	---------

Yes f

Special Inst: MATERIAL AS ABOVE

PO Total: \$602.60



Thanks!
Chantal 4/5-

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 4/5/2011



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

FORMULE COMBINEE ET ABREGEE DE CONNAISSEMENT SIMPLE - CONTRAT D'EXPEDITION DE MESSAGERIES ADOPTEE PAR LES CHEMINS DE FER DANS LA CLASSIFICATION (Canadian Freight Classification) ET PREVOIT DES SERVICES A TROIS

types de services TER QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI SONT SOUS LA JURIDICTION DE LA COMMUNION CONCERNANT A CANADIENNE DES TRANSPORTS ENR A LA DEMANDE DE L'EXPEDITEUR.

Il est convenu entre tout voiturier chargé du transport d'une partie ou de tout autre marchandise par une partie quelconque des parcs, et tout intervenant dans cette partie ou toutes autres marchandises que tout service exercé dans ce sujet à toutes les conditions (qui sont par les prévisions incorporées par renvoi en présent et tout le reste) sera et le même effet que si elles étaient entièrement et spécifiquement citées au long de ces documents.

1. approuvées par la Commission des Transports du Canada, suivant l'ordonnance générale numéro 7-4 du 1er février 1966,

déterminees sur demande, lorsque lesdites marchandises sont transportées par une compagnie de chemin de fer ou

2. stipulées dans la forme de connaissances établies, ou baptisées par les termes applicables, classifications ou réglementations

3. stipulées avec l'entreprise des camionneurs, lorsque lesdites marchandises sont transportées par route; ou

4. stipulées dans la forme de connaissances en annexe du règlement adopté par l'Arrêté en conseil 1966-79 du 4 Avril 1979, lorsque

lesdites marchandises proviennent du Québec, sont transportées par route.

5. stipulées dans la forme de Contrat d'Expédition Messageries approuvées par la Commission des Chemins de Fer du Canada par

l'ordonnance numéro T-42 du 18 septembre 1967 telle que citée dans la Classification (Express Traffic Association Tariff 100) en

évidence à la date ci-dessous, lorsque les marchandises sont transportées par voiturier express nominal à la juridiction de l'Institut

Commission, et étant adoptées par le voiturier et acceptées pour lui-même ainsi que pour ses délégués.

Destiné à :

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

PAGE : 1
290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357

Shipping date.....: 04/05/2011
Name of Carrier....: TST OVERLAND #222212
F.O.B.....: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any part of said goods over all or any portion of said route to destination, and as to each party at every time interested by all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the Board of Transport Commissioners for Canada by General Order No. T-6, dated February 1, 1963 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier;

2. of the Bill of Lading set forth in or prescribed by the relevant tariff, classification, statutes and regulations of such carrier's services when said goods are carried by a motor carrier;

3. of the Bill of Lading form prescribed by the regulation adopted by the Board of Transport Commissioners for Canada by General Order No. 1-63 dated April 1, 1967;

4. of the Shipping Contract approved by the Board of Transport Commissioners for Canada by General Order No. 1-63 dated September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted by himself and his agents.

Telephone.....: 613 632 5200

Customer order.: 13787

Si les frais sont payables d'avance écrire ou estampir ici:
If charges are to be prepaid write or stamp here:
Collect

Description du chargement et marques spéciales/Description of shipments and special marks		Poids/Weight	Pieces/PCS		
Fax all papers to Linda Lacelle 613-632-1053		rev:01/11 GD			
01-ALUMINUM SMLS TUBE ATS .500 .058 D6061 04/05/2011 108 FT Cust. part#: M6061T6T0.500W.058 Rev: RM Country of Origin: USA HT#: F00008322		10.3	9	Reçu/Received \$ _____	Doit être crédité aux frais sur les biens ci-dessus.
02-ALUMINUM SMLS TUBE ATS .625 .065 D6061 04/05/2011 24 FT Cust. part#: M6061T6T0.625W.065 Rev: RM Country of Origin: USA HT#: F00007882		3.2	2	Agent du caissier/Agent or Cashier Par./Per.	A l'usage du voiturier/For carrier's use
03-STAINLESS ROUND BAR SSR .750 CD 303 04/05/2011 60 FT Cust. part#: M303R0.750 Rev: NAS Country of Origin: CAN HT#: 6WT3		90.1	5	Avances et ou Au delà/ Advance and or beyond \$ _____	Divers / Misc. \$ _____
04-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/4 X .049 A213 STS .250 .049 304L 04/05/2011 20 FT Cust. part#: M304TR0.250W.049 Rev: YK Country of Origin: CHN HT#: YT0035		2.1	1	Suppl. Pièce / Suppl. Piece \$ _____	Suppl. Valeur / Suppl. Value \$ _____
05-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L 04/05/2011 20 FT Cust. part#: M304TR0.625W.049 Rev: YK Country of Origin: CBN HT#: YT1770		6.1	1	Total/Total \$ _____	L'expéditeur inscrit le montant (P.S.L.)
			P	Montant/Amount \$ _____	
			S	Frais/Fee \$ _____	
			L	Total/Total \$ _____	
Eds/Pieces 2 + 0 = 2	Nombre de pièces à grandes dimensions / Number of extra large pieces.	Poids total/ Total weight 111 LB	Valuation/Valuation		
Dimensions/ Dimensions Dimensions	Volume(pied cubes)/ Total cubic feet	Poids/taux/ Dimensional weight	Numéro du comt/Order number 1100338		
Expediteur/ Shipper		Agent/ Transport	Signature du client/Customer		



Services de distribution Marmon/La société Berkshire Hathaway



PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1100338
Date..: 04/05/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13787	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01 108 / FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00008322 Total...	rev:01/11 GD			
02 24 / FT	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00007882 Total...		9	9	108/FT 108/FT
03 60 / FT	STAINLESS ROUND BAR SBR .750 CD 303 Cust. part#: M303R0.750 HT#.....: 6WT3 Total...		2	2	24/FT 24/FT
04 20 / FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/4 X .049 A213 STS .250 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.250W.049 HT#.....: YT0035 Total...		5	5	60/FT 60/FT
05 20 / FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.625W.049 HT#.....: YT1770 Total...		1	1	20/FT 20/FT

No. of Bdls/Pieces 2 / 0 Total Weight.....: 111

Customers.: _____



A Marmon Distribution Services / Berkshire Hathaway Company

AT&T .500-.058-

-D6061 * F00008322 * 0004990 * V50540 * 8/27/2010


Best in Class
CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-11349-2		AT/5.058/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
205589	002	08/07/2010	F00008322	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/OD/THKNS:	WIDTH:	LENGTH:		
328.000 LB	288.000 PCS	204875			12.000 FT		
SHP TO:		SOLD TO:					
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONVIACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 1 of 2

[Signature] *AT&T .500 .058 D6061 T6*

MARMON / KEYSTONE	
Q.C. REVIEWED	
DATE	INITIAL
8/27/10 JA	

*Best in Class***CERTIFIED TEST REPORT**
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round E
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DPAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

A handwritten signature in black ink, appearing to read "Nathaniel Stevens".

Page 2 of 2

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

AISI - 6061 - 065-

-D6061 * E0000/882 * 0005000 * MN6844 * 5/20/2010


CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85228

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
60-10004-1		AT/625.065/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
205253	001	04/25/2010	F00007882	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/ID/WT/THNS:	WIDTH:	LENGTH:	
601.000 LB	373.000 PCS	204471			12.000 FT	
SHP TO:			SOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Es	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Page 1 of 2

Line Item: 001

AT/625.065 D6061 T6

*Best in Class***CERTIFIED TEST REPORT**
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/CEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6E, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006886

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001
Q. C. REVIEWED



6870 HIGHWAY 42 EAST

Certificate: 576001 4 Mail To:
 MARMON KEYSTONE CANADA, INC.
 720 STRATHEARNE AVENUE
 HAMILTON, ON L8H7N8

METALLURGICAL TEST REPORT

382-760 CD 303
 NORTH AMERICAN STAINLESS
 6870 HIGHWAY 42 EAST
 GRIENT, KY 41045

Date: 8/03/2010 Page: 1

Customer: 007080 004
 MARMON KEYSTONE CANADA, INC.
 720 STRATHEARNE AVENUE
 HAMILTON, ON L8H7N8

Ship To:
 MARMON KEYSTONE CANADA, INC.
 720 STRATHEARNE AVENUE
 HAMILTON, ON L8H7N8

Steel: 303

Finish: CD

Your Order: VN6958

NAS Order: IN 0095152 02

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
 ASTM A582/05 EN 10204 3.1B, ASTM A486/08
 AMS 5640U TYPE 1, QQS-760B CONDITION A

REMARKS:

COMPLIES W/ REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.
 EC, ROHS, EAF+KOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
 FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BC9997 1		.7500		944	144.00	2	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	AL	C	CB	CO	CR	CU	MN	MO	N
	US	.0030	.0575	.0150	.1500	17.6450	.3860	1.6990	.2115	.0524
	NI	P	S	SI	TI					
	6.5985	.0290	.3780	.5400	.0020					

MECHANICAL PROPERTIES

Product Id	L	A	%	2YS	UTS	RA	Elong	
	o	i	xs	No.	KSI	KSI	%	%
BC9997 1	R	L	188.00	85.84	114.66	43.76	32.65	
MARMON / KEYSTONE Q.C. REVIEWED DATE: 8/03/2010 INITIAL <i>[Signature]</i>								

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

[Signature]
ERIC NESS

8/03/2010



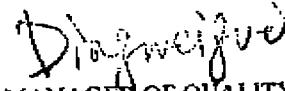
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC P.O.NO.: MN6679 COMMODITY: STAINLESS STEEL SEAMLESS TUBING CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.								CERTIFICATE NO.: 2010-3-5-A-1 ORDER NO.: 2010-03-005-A GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L HEAT NO.: YT0035				
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0					
RESULTS (LADLE)	0.026	0.84	0.039	0.004	0.42	8.09	18.16					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.250	0.028	20	P10-5-9	250	152	325	665	53.5	OK	OK	71	OK (DRILLED HOLE)
0.250	0.035	20	Z10-4-137	250	184	380	685	58.0	OK	OK	74	OK (DRILLED HOLE)
0.250	0.049	20	P10-4-160	150	145	305	675	54.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62								1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT. 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT				

Q.C. Reviewed
AB 08/2010



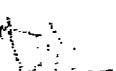
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MIL-TEST CERTIFICATE

ISO9001:2000 : PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/1/31

CUSTOMER: MARMON/KEYSTONE CANADA INC P.O.NO.:BN7167								CERTIFICATE NO.:2010-10-10-B-3 ORDER NO.:2010-10-010-B				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING								GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L				
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT								HEAT NO.: YT1770				
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.023	0.85	0.039	0.003	0.43	8.08	18.15				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
G.D (inch)	W.T (inch)	Length (feet)										
0.625	0.049	20	10-11-233	50	138	390	690	54.0	OK	OK	75	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213-09b/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-08 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5min/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-11-01-79												
1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.												
SHANGHAI CRYSTAL PALACE PIPE CO.,LTD 												
QC REVIEWED MAR 14 2011 												
MANAGER OF QUALITY ASSURANCE DEPARTMENT												

TST Overland Express

ExpressLINK™

 P.O. Box 3030, Station A, Mississauga, Ontario L5A 3S3
 G.S.T. # 144612488
 Overland Western International Inc.(OWIE)
 3091 Rockefeller Avenue, Cleveland, Ohio 44115-3611

 Carrier Code
 Code du Transp.
2153

 Division of TST Solutions L.P.
 Une division de TST Solutions L.P.
 DUNS No. 242146401 (OYLD)

P/U Trailer - Unité Cueil	L/H Trailer - Unité Rout
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750-9882746 8

Manifest From - Manifest de Consignee - Consignataire	To - À	1100338 Bill of Lading No. - N° Connaissement	13787 Purchase Order No. - N° de Commande	4	5	11
DART AEROSPACE LTD 1270 ABERDEEN STREET 613-632-5200 HAWKESBURY, ON K6A 1K7		MARMON KEYSTONE LTD 290 CHEMIN DU TREMBLAY BOUCHERVILLE, PQ J4B 5X9		M	D.J.	Y.A.
				Origin	Dest.	C.D.
				MTL	MTL	8
				.00		
				Declared Value - Valeur déclarée	Type - Genre	% Trfr. - % Rem.
				STD	0	01

Bill To - Facturer à				Beyond Carrier - Transporteur subs.		S.R.	Amount - Montant
Origin Carrier - Premier Transporteur	O/C Pro No. - N° Facture P/T	M	D.J.				
2	H.M.	Description		Weight - Poids	Rate - Taux	Charges - Frais	
		BDL ALUMINIUM SML TUBE RECOUVRIR EN TOUT TEMPS NE PAS UTILISER DE FOURCHES 613-632-5200 FUEL SURCHARGE Printed on 04/05/2011 @ 18:26 ** COLLECT **		111		COLLECT	
		Total Weight Poids total	111	Total Charges Frais totaux	COLLECT		

E & OE	Total Pieces Coils total	GST# 144612488	Print Last Name A TransForce Company	Connecting Carrier Please - Protect this Amount	Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt. Toutes pertes ou dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du consignataire constitue un reçu final.	C.O.D. Total P.S.L.	Cash or Certified Cheque Only - Driver Collect This Amount
X	Received in Apparent Good Order- Recu sans Avaire Apparente	Date 06/04/11	Time In	Nor-10	Driver - Chauffeur	Signature visé ou argent comptant seulement - à percevoir par le chauffeur	
			Time Out			Terms: Net 7 Days, Overdue Balance Subject to Interest Charges Conditions: 7 Jours, compte en Souffrance Sujet à Intérêts	

 Signature Copy - Copie de Signature
 OEO-098L 04/06